

MAINTENANCE

1.Question: What if the pressure is not enough?

Answer: Loosen the locking nut, then rotate the pressure-adjusting screw. When obtain the proper pressure, screw up the locking nut.

2.Question: Hot to deal when the printing time is over, the buzzer does not work?

Answer: Check the sensor of machine. If it is not proper, adjust it to proper position.

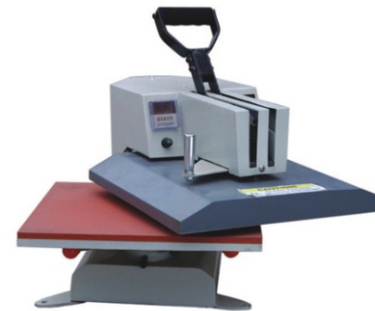
3.Question: What if the machine fails to heat even after it has started for several minutes?

Answer: Check the circuit of the board.

4.This machine employs eccentric bearing design; therefore the pressure is not allowed to be adjusted too large, or damage would occur.

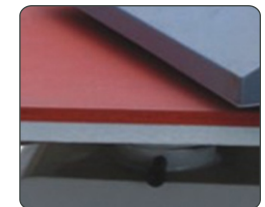


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SWING AWAY
HEAT PRESS
MACHINE

Manual

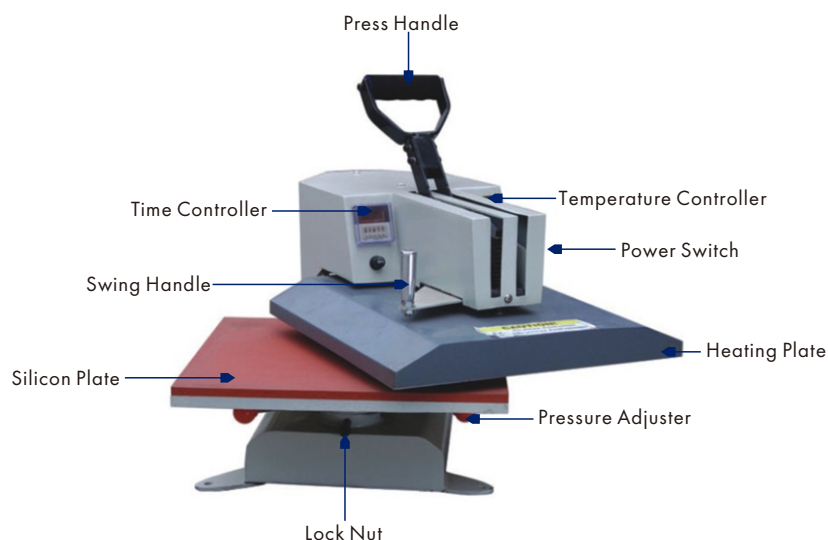


Technical Parameter



Item No.	SY99
Voltage	110V / 220V
Working Size	Size A: 38*38cm Size B: 40*50cm Size C: 40*60cm
Power	Size A: 1800W Size B: 2200W Size C: 2500W
Time Range	Adjustable
Temperature Range	0-399°C
Packing Size	Size A: 76*46*43cm Size B: 78*72*46cm Size C: 78*72*46cm
Weight	Size A: 50kg Size B: 60kg Size C: 65kg

Structure



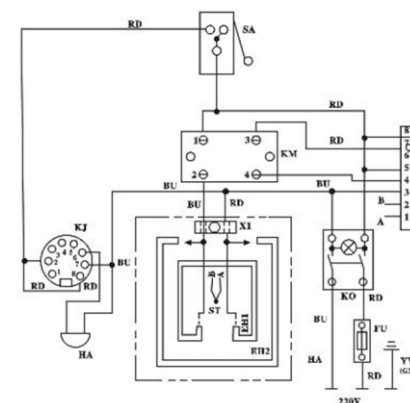
Highlights

1. With electronic thermostatic controller, high accuracy temperature control realized ($\pm 2^{\circ}\text{C}$);
2. Integral heating plate design making the machine safer and performs evenly heating;
3. TEFLON coating on the heating plate as anti-seize clad layer;
4. Electric time control;
5. Free pressure adjusting;
6. Fix high temperature resistant froth silica gel, can bear maximum 350°C without any distortion.

Operation Procedures

1. Connect the machine with power, turn on the power switch;
2. Swing away the heating plate to the right;
3. Set the temperature controller as needed (normally, 180°C);
4. Set the timer to the value needed;
5. Put the printing item, fixed with sublimation paper, on the silicon board carefully. Then pull the heating plate back to its original position, and press down the handle;
6. When the time is up, the buzzer alarms. Swing away the heating plate and take the printing out;
7. Peel off the paper to check the printing result and turn out the machine.

220V Circuit Diagram



Ko: Power switch
KM: AC contactor
HA: Buzzer

X1: Terminal
SA: Sensitive switch

FU: Fuse (25A)

SJ: Thermostat

CH1 CH2: Electrical heat tube KJ: Timer