

MAINTENANCE

1. What if the pressure is not enough or too large?

please adjust pressure adjuster, clockwise turning to increase and counter-clockwise to decrease.

2. What if the color founds not even or too light?

First check if the printing temperature and the time are enough, then increase the pressure.

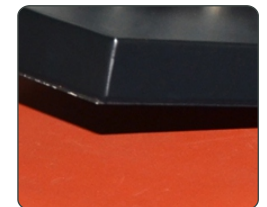


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HEAT
TRANSFER
MACHINE

Manual



Technical Parameter



Item No.	SB3A
Voltage	110V / 220V
Working Size	Size A: 38*38cm Size B: 40*50cm Size C: 40*60cm
Power	Size A: 1800W Size B: 2200W Size C: 2500W
Time Range	Adjustable
Temperature Range	0-399°C
Packing	Strong carton box with form inside
Packing Size	Size A: 73*46*45cm Size B: 78*68*46cm Size C: 80*71*46cm
Weight	Size A: 27kg Size B: 34kg Size C: 38kg

Structure



Warning

1. Make sure the machine connected with the safe ground!
2. Check the voltage before operating.
3. Prevent from keeping the machine idle running for a long time. Whenever finish you transfer press, please turn off the machine
4. During operation, do NOT touch the heating plate in case of injury.
5. Be care of the handle when open in case of hurt.
6. Adjust the printing pressure carefully.
Keep the machine out of the reach of children.

Operation Procedures

1. Connet the machine with power, turn on the power switch, then the power indicator starts lighting.
2. Set the "time and temperature controller" for the proper printing time and temperature (normally at 180°C).
3. Temperature set: Press the left "SET" button, temperature value will be displayed. Press ▲ and ▼ to set the temperature you need , from 160°C to 220°C. It costs about 2 minutes temperature rising.
4. Time set: press the "SET" button on the right. Press ▲ and ▼ to set the time.
5. Adjust the pressure adjuster for the proper working pressure.
6. Place the sublimation item, fixed with sublimation paper, on the silicon mat, (please note the right surface of the paper), when the temperature reaches the set figure, press the handle down to trigger transfer printing. Be careful the pressure should be less than 30KG or the handle will be distorted.
7. When time's up, the heating board will be automatically bounced up.
8. Take out the printing item and turn off the machine.

Circuit Diagram

